

## Safety Data Sheet

[Mixture (Paint)]

### 1. Products and company identification

Product name	ALMZ SPRAY
Supplier	Roval Corporation
Address	6-41-1, Ikuno, Katano, Osaka
Section in charge	Technical service department
Phone number	072-892-7791
Fax number	072-892-6391
e-mail address	jp-info@roval-group.com
Emergency Phone Number	072-892-9955
Preparation, revision, and confirmation	Nov. 1, 2019
Product type	One-component organic zincrich paint (high-concentration zinc dust paint)
Recommended use	Anti-corrosion of steel/iron

### 2. HAZARDS IDENTIFICATION

[GHS Classification]

PHYSICAL HAZARDS	Flammable aerosol		Category 2		
HEALTH HAZARDS					
Acute toxicity	Oral	Dermal	Inhalation (Gas)	Inhalation (Vapors)	Inhalation (Dust/Mist)
	Not classified	Not classified	Not classified	Category 4	Not classified
	Skin Corrosion/Irritation	Serious eye damage/irritation	Respiratory sensitisation (Solid/Liquid)	Respiratory sensitisation (Gas)	Skin sensitisation
	Category 2	Category 2	Not classified	Not classified	Not classified
Germ Cell Mutagenicity	Carcinogenicity	Reproductive toxicity	Effects on or via lactation		
	Not classified	Not classified	Classification not possible	Classification not possible	
TOST (Single exposure)	Category 1		Category 2		Category 3
	_____		Systemic toxicity		May cause respiratory irritation May cause drowsiness or dizziness
TOST (Repeated exposure)	Category 1		Category 2		
	_____		_____		
Aspiration hazard	Hazardous to the aquatic environment (Acute)		Hazardous to the aquatic environment (Chronic)		Hazardous to the ozone layer
	Category 1		Category 1		Classification not possible

[GHS Symbols]

Pictogram



Signal word

WARNING

#### Hazard statement:

- Aerosols that are highly Combustible or flammable.
- Pressurized container: may burst if heated • Harmful if inhaled
- Intense eye irritation • May cause damage to organs • Very strong toxicity to aquatic organisms
- Very strong toxicity to aquatic organisms due to long-term continuous effects

**Precautionary Statement:**

[SAFETY MEASURES]

- Keeping away from ignition sources, such as heat/sparks/open flames/ hot surfaces. No smoking.
- Do not spray on an open flame or other ignition source.
- Avoid breathing dust/fume/gas/mist/vapours/spray.
- Wash hands thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

[FIRST AID]

- IF ON SKIN : Wash with plenty of water and soap.
- IF INHALED: Remove person to fresh air and Keep comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes.  
Remove contact lenses if present and easy to do. Continue rinsing.
- Consult a physician if you feel ill.
- If Skin irritation occurs: to be diagnosed/treated by a physician.
- If eye irritation persists: Get medical advice/attention.
- Take off contaminated clothing and Wash it before reuse.
- Collect spillage.

[STORAGE]

- Protect from sunlight. Do not expose to temperatures exceeding 40°C.

[DISPOSAL]

- Appropriately dispose of the contents/containers in accordance with laws and regulations.

**3. Composition/information on ingredients**

Substance/Mixture: Mixture

General product description: Paint (420 ml = 476 g)

Substance name	Ingredient	CAS No.
Aluminum	1 ~ 5	7429-90-5
Zinc	30 ~ 35	7440-66-6
Zinc oxide	1 ~ 5	1314-13-2
Mixed organic compounds	20 ~ 25	Non-disclosure
Dimethyl ether	30 ~ 35	115-10-6

**4. First-aid measures**

**Inhaled:**

If you feel ill after breathing in steam or gas, remove to fresh air and rest in a respirable position. Seek medical attention if symptoms persist or if unconscious.

**Skin contact:**

Remove all contaminated clothing. Wash the affected area with plenty of water with mild soap. Do not use solvents or thinners. If irritation is continued, refer to medical attention.

**Eye contact:**

Gently rinse the affected eyes with clean water for at least 15 minutes lifting upper and lower eyelids occasionally. Remove contact lenses, if present and easy to do. Remove contact lenses if present and easy to do. Do not induce vomiting.

**Swallowed:**

Get immediate medical advice/attention.

Do not induce vomiting. Do not induce vomiting.

**Emergency measures:**

Wear proper protective equipment. Keep ventilation.

## 5. Fire-fighting measures

### **Extinguishing media:**

Carbon dioxide, foam and powder

### **Fire extinguishing agents not to be used:**

Water (rod-shaped water, high-pressure water)/rod-shaped reinforcing liquid

### **Special methods for extinguishing fires, protection of persons who extinguish fires:**

Wear proper protective equipment.

Remove sources of ignition.

Use specified extinguishing media.

Cool closed containers which may be exposed to heat.

Extinguish from windward side.

Keep distant during fire fighting, heated container may burst.

## 6. Accidental release measures

### **Precautions for the Human Body, Protective Equipment, and Emergency Measures:**

Use the necessary personal protective equipment when handling. Ventilating firmly indoors. In outdoor cases, working from the windward. Prevent secondary disasters by prohibiting access to the surrounding area and keeping other people away. Avoid sparks, flames and anything which can cause fire.

Prepare extinguishing media for accidental fire. Be careful not to spill the content when shaking.

### **Environmental precautions:**

Be careful not to cause environmental effects due to discharge into rivers, etc.

### **Containment and Purification Methods and Equipment:**

For small spill, absorb spills with inert materials, then place in a chemical waste containers. Disposal of deposits, waste, etc. shall be made in accordance with relevant laws and regulations. Collect by using a tool made of a material that does not generate sparks due to impact or static electricity.

Absorb in dry sand, soil, or other non-combustible materials for recovery. A large amount of leakage is prevented by surrounding with embankment.

## 7. Handling and storage

### **Handling:**

Handle in a well-ventilated place. The container is sealed each time. Keep away any source of flame, sparks, and heat.

Wear antistatic cloths and shoes. Use sparkless equipment.

For countermeasures against static electricity, the equipment, etc. shall be grounded, and explosion-proof type shall be used for the electrical equipment, etc.

Soak used wiping cloths, paint film, and spray dust in water until disposal.

Do not handle this product in a temperature above 40°C. Do not warm to 40□ or more. Do not keep spraying for more than 30 seconds.

Handle in a well-ventilated area. Wear personal protective cloths.

Wash hands and face completely after the handling.

### **Storage:**

Avoid direct sunlight. Store in a dry, well-ventilated area. Keep locked to prevent theft.

Keep out of reach of children. Keep containers away from fire/flame.

Do not store in a temperature above 40°C. If the product is stored in a humid place, the container may corrode and burst.

## 8. Exposure controls/Personal protection

Substance name	Exposure limits
	ACGIH (FY2016)
Aluminum	1 mg /m <sup>3</sup> (TWA)
Zinc	-
Zinc oxide	2 mg /m <sup>3</sup> (TWA)
Mixed organic compounds	—
Dimethyl ether	-

### [Equipment Measures]

Use air extractors to prevent fume formation.

Use electrical grounding equipment to transport/pump/stir the liquid.

Equipment shall be installed in the vicinity of the handling site so as not to be subject to high temperatures or ignition sources.

In indoor painting operation, automatic painting equipment or local wake-up device should be used to avoid direct exposure of the operator.

When working in a sealed place such as the inside of a tank, install a device that can sufficiently ventilate to the bottom of the sealed place.

### [Protection]

#### **Respiratory protective equipment:**

Wear gas masks for organic gases. In cases of inadequate ventilation, a respiratory protective device should be worn to prevent overexposure.

#### **Hand protectors:**

Wear gloves made of a material that is impermeable to organic solvents or chemicals.

#### **Eye protection:**

Wear protective glasses for handling.

#### **Skin and body protection:**

When handling, wear clothing that does not expose the skin directly. It is best to wear the clothing made of a material that can prevent the penetration of chemical reagents.

## 9. Physical and Chemical Properties

Physical State	:Liquid	Physical property (color)	:Silver
Odor	:Solvent odor	Densities (g/ml)	:1.13
Vapor pressure	:506.6kPa(20.8°C)	Auto-ignition temp	:≥200°C
Flash point	:(Stock solution) 23.0°C	(Propellant)-41.1°C	
Explosion Limits	: LEL 1.0vol %	UEL 27 vol %	
Boiling point	:-24.8°C		

## 10. Stability and Reactivity

**Stability:** Stable in normal handling.

**Conditions to avoid :** Heating, high temperature, contact with incompatible hazardous materials.  
Forming of mixture with atmosphere within flammable limit.

**Incompatible materials :** May react with oxidizers.

#### **Hazardous decomposition products:**

Thermal decomposition produces carbon monoxide and carbon dioxide. Generate stimulant gas

## 1.1. Toxicological information

### ACUTE TOXICITY

Substance name	Oral	Classification	Dermal	Classification
Aluminum	Classification not possible		Classification not possible	
Zinc	> 2.0 g / kg	Not classified	Classification not possible	
Zinc oxide	> 5.0 g / kg	Not classified	> 5.0 g / kg	Not classified
Mixed organic compounds	Category 5		Not classified	
Dimethyl ether	Classification not possible		Classification not possible	

### ACUTE TOXICITY

Substance name	Inhalation (Gas)		Inhalation (Vapors)		Inhalation (Dust/Mist)	
		Classification		Classification		Classification
Aluminum	Not applicable		Not applicable		Classification not possible	
Zinc	Not applicable		Classification not possible		> 5.41 mg / L	Not classified
Zinc oxide	Not applicable		Not applicable		> 5.7 mg / L	Not classified
Mixed organic compounds	Classification not possible		Category 4		Classification not possible	
Dimethyl ether	164,000 ppm	Not classified	Not applicable		Not applicable	

Substance name	Skin corrosion/irritant	Serious eye damage/eye irritant	Respiratory sensitisation	Skin sensitisation
Aluminum	Classification not possible	Classification not possible	Classification not possible	Classification not possible
Zinc	Not classified	Category 2B	Classification not possible	Not classified
Zinc oxide	Not classified	Not classified	Classification not possible	Not classified
Mixed organic compounds	Category 2	Category 2B	Not classified	Not classified
Dimethyl ether	Classification not possible	Classification not possible	Classification not possible	Classification not possible

Substance name	Germ Cell Mutagenicity	Carcinogenicity	Reproductive toxicity
Aluminum	Classification not possible	Classification not possible	Classification not possible
Zinc	Classification not possible	Classification not possible	Classification not possible
Zinc oxide	Classification not possible	Classification not possible	Category 2
Mixed organic compounds	Not classified	Not classified	Not classified
Dimethyl ether	Classification not possible	Classification not possible	Classification not possible

Substance name	TOST (Single)	TOST (Repeat)	Aspiration hazard
Aluminum	Category 1 (Respiratorys)	Category 1 (Respiratorys)	Classification not possible
Zinc	Classification not possible	Classification not possible	Classification not possible
Zinc oxide	Category 1 (respiratory, systemic toxicity)	Classification not possible	Classification not possible
Mixed organic compounds	Category 3 (anaesthetic effect, respiratory tract irritation)	Not classified	Category 1
Dimethyl ether	Category 3 (anesthetic effect)	Classification not possible	Classification not possible

## 1 2. Ecological information

### **General Precautions:**

Handle the product carefully in case of leakage, disposal, etc., as this may affect the environment.

The product may have adverse effect on environment.

### **Ecotoxicity**

Substance name	Acute Aquatic Toxicity	Chronic Aquatic Toxicity	Hazardous to the ozone layer
Aluminum	Classification not possible	Classification not possible	Classification not possible
Zinc	Category 1	Category 1	Classification not possible
Zinc oxide	Category 1	Category 1	Classification not possible
Mixed organic compounds	Category 2	Not classified	Classification not possible
Dimethyl ether	Not classified	Not classified	Classification not possible

### **Persistence and degradability:**

No rapid degradability (metal compound) <zinc>

## 1 3. Disposal considerations

### **[Residual Waste, Contamination Containers and Packaging]**

In the case of disposal, the relevant laws and regulations and the standards of local governments shall be complied with. Waste including residue and container should be disposed by licensed industrial waste disposer after the consignment contract. Wash water used for cleansing containers and equipment must not be released into environment. For other wastage arouse in effluent processing or incineration, dispose of them in accordance with the law or entrust it. Dispose of the empty container after the rest of paint completely removed. It is recommended to recycle empty containers and packaging.

Dispose of the empty container after the rest of paint completely removed. Empty container should be disposed of by industrial waste disposal contractor after the consignment contract.

Disposal of the spray can must be done after making sure it is empty and no gas pressure inside. Be careful of inhaling fire and mist when venting gas (until no injection noise occurs).

## 1 4. Transport information

**[Regulation]** UN No.: 1950 UN Classification: 2.1 PG:--

### **Transport:**

Follow the instructions in the Handling and Storage Precautions section.

Check that there is no leaking in the container, and load. Prevent collapse of the container so that there is no falling or damage.

### **Land transport**

Pursuant to the Fire Defense Law, the Industrial Safety and Health Law, and other transportation methods stipulated in the relevant laws. The consignor shall issue the Carriage Precautions (Yellow Card) to the Carrier.

### **Maritime transportation:**

In accordance with the Ship Safety Law.

### **Air Transportation:**

In accordance with the provisions of the Aeronautical Law.

### **Other:**

Keep the container below 40°C for transportation and take care not to overturn, fall, or damage the container.

### **Safety measures:**

Follow the instructions in the Handling and Storage Precautions section.

Check that there is no leaking in the container, and load. Prevent collapse of the container so that there is no falling or damage.

## 1 5. Regulatory information

### **Classification and labeling in accordance with Labor Safety and Health Act:**

See Section 2

### **Other regulation for foreign countries:**

Regulatory information with regards to this preparation in your country or region should be examined by your own responsibility.

1 6 . Other information

**References:**

- 1) GHS Classification Guidance for Enterprises. (United Nations 2009)
- 2) SDS from manufacturers of raw materials
- 3) Roval's own data

The information herein is given in good faith, but no warranty, express or implied, is made.

The information contained herein is, to the best of Roval's knowledge and belief, accurate and reliable as of the data issued. It is the user's responsibility to determine the suitability of this information for the adoption of necessary safety precautions. We reserve the right to revise SDS periodically as new information becomes available.