

Safety Data Sheet

[Mixture (Paint)]

1. Products and company identification

Product name ROVAL SPRAY ECOTYPE

Supplier Royal Corporation

Address 6-41-1, Ikuno, Katano, Osaka Section in charge Technical service department

Phone number 072-892-7791 Fax number 072-892-6391

e-mail address jp-info@roval-group.com

Emergency Phone Number 072-892-9955 Preparation, revision, and confirmation Feb. 8, 2021

Product type One-component organic zincrich paint (high-concentration zinc dust paint)

Recommended use Anti-corrosion of steel/iron

2. HAZARDS IDENTIFICATION

[GHS Classification]

PHYSICAL	Flammable aerosol			Category 2				
HAZARDS								
HEALTH HAZARDS								
Acute toxicity	Oral	ral Dermal			Inhalation (Gas) Inhalation (Vapo		Vapors)	Inhalation (Dust/Mist)
	Not classifi	ed	Not classified		Not classified	Classification not possible		Not classified
	Skin Corro	sion/	Serious eye		Respiratory sensitisation	Respiratory sensitisation		Skin sensitisation
	Irritation		damage/irritation		(Solid/Liquid)	(Gas)		
	Not classifi	ed	Category 2		Classification not possible	Classification	not possible	Not classified
	Germ Cell	Mutagenicity Carcinogenicity			Reproductive toxicity	Effects on or via lactation		n
	Classification	not possible	Classification not possible		Classification not possible	Classification not possible		le
TOST	Category 1	Category 1		Cate	Category 2		Category 3	
(Single exposure)	e exposure) ———			respiratory system ,systemic toxici		xicity	May cause	drowsiness or dizziness
TOST	Category 1			Category 2				
(Repeated exposure)	ted exposure) ———							
Aspiration hazard Hazardous to		Hazardous to	the aquatic environment I		nent Hazardous to the aquatic environment		t Hazardo	us to the ozone layer
(Acute)				(Chronic)				
Classification not possible C		Category 1		Category 1		Classific	Classification not possible	

[GHS Symbols]

Pictogram









Signal word

WARNING

Hazard statement:

- Aerosols that are highly combustible or flammable.
- Pressurized container: may burst if heated.
 Intense eye irritation
 May cause damage to organs
- Very strong toxicity to aquatic organisms Very strong toxicity to aquatic organisms due to long-term continuous effects

Precautionary Statement:



[SAFETY MEASURES]

- · Obtain special instruction before use
- · Do not handle until all safety precautions have been read and understood
- · Keeping away from ignition sources, such as heat/sparks/open flames/ hot surfaces. No smoking.
- Do not spray on an open flame or other ignition source.
- · Wash hands thoroughly after handling.
- · Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

[FIRST AID]

• IF IN EYES: Rinse cautiously with water for several minutes.

If the contact lens is attached and can be easily removed, remove it. Continue rinsing.

- If eye irritation persists: Get medical advice/attention.
- · Collect spillage.

[STORAGE]

• Protect from sunlight. Do not expose to temperatures exceeding 40°C.

[DISPOSAL]

• Appropriately dispose of the contents/containers in accordance with laws and regulations.

3. Composition/information on ingredients

Substance/Mixture: Mixture

General product description: Paint (420 ml = 524 g)

Substance name	Ingredient	CAS No.
Zinc	40 ~ 45	7440-66-6
Zinc oxide	1~5	1314-13-2
Mixed organic compounds	20 ~ 25	Non-disclosure
Dimethyl ether	30 ~ 35	115-10-6

4. First-aid measures

Inhaled:

If you feel ill after breathing in steam or gas, remove to fresh air and rest in a respirable position. Seek medical attention if symptoms persist or if unconscious.

Skin contact:

Remove all contaminated clothing. Wash the affected area with plenty of water with mild soap. Do not use solvents or thinners. If irritation is continued, refer to medical attention.

Eye contact:

Gently rinse the affected eyes with clean water for at least 15 minutes lifting upper and lower eyelids occasionally. Remove contact lenses, if present and easy to do. Do not induce vomiting.

Swallowed:

Get immediate medical advice/attention.

Do not induce vomiting.

Emergency measures:

Wear proper protective equipment. Keep ventilation.

5. Fire-fighting measures

Extinguishing media:

Carbon dioxide, foam and powder

Fire extinguishing agents not to be used:

Water (rod-shaped water, high-pressure water)/rod-shaped reinforcing liquid

Special methods for extinguishing fires, protection of persons who extinguish fires:

Wear proper protective equipment.



Remove sources of ignition.

Use specified extinguishing media.

Cool closed containers which may be exposed to heat.

Extinguish from windward side.

Keep distant during fire fighting, heated container may burst.

6. Accidental release measures

Precautions for the Human Body, Protective Equipment, and Emergency Measures:

Use the necessary personal protective equipment when handling. Ventilating firmly indoors. In outdoor cases, working from the windward. Prevent secondary disasters by prohibiting access to the surrounding area and keeping other people away. Avoid sparks, flames and anything which can cause fire.

Prepare extinguishing media for accidental fire.

Be careful not to spill the content when shaking.

Environmental precautions:

Be careful not to cause environmental effects due to discharge into rivers, etc.

Containment and Purification Methods and Equipment:

For small spill, absorb spills with inert materials, then place in a chemical waste containers. Disposal of deposits, waste, etc. shall be made in accordance with relevant laws and regulations. Collect by using a tool made of a material that does not generate sparks due to impact or static electricity. Absorb in dry sand, soil, or other non-combustible materials for recovery. A large amount of leakage is prevented by surrounding with embankment.

7. Handling and storage

Handling:

Handle in a well-ventilated place. The container is sealed each time. Keep away any source of flame, sparks, and heat.

Wear antistatic cloths and shoes. Use sparkless equipment.

For countermeasures against static electricity, the equipment, etc. shall be grounded, and explosion-proof type shall be used for the electrical equipment, etc.

Soak used wiping cloths, paint film, and spray dust in water until disposal.

Do not handle this product in a temperature above 40°C. Do not warm to 40°C or more. Do not keep spraying for more than 30 seconds.

Handle in a well-ventilated area. Wear personal protective cloths.

Wash hands and face completely after the handling.

Storage:

Avoid direct sunlight. Store in a dry, well-ventilated area. Keep locked to prevent theft.

Keep out of reach of children. Keep containers away from fire/flame.

Do not store in a temperature above 40°C. If the product is stored in a humid place, the container may corrode and burst. Pay attention to the storage location.

8. Exposure controls/Personal protection

Culastanaa nama	Exposure limits	
Substance name	ACGIH (FY2016)	
Zinc	-	
Zinc oxide	2 mg /m³(TWA)	
Mixed organic compounds	_	
Dimethyl ether	No data	

[Equipment Measures]

Use air extractors to prevent fume formation.

Use electrical grounding equipment to transport/pump/stir the liquid.

Equipment shall be installed in the vicinity of the handling site so as not to be subject to high temperatures or ignition sources.



In indoor spraying operation, equipment which can ensure that workers are not exposed directly, such as the automatic spraying machine or local exhaust facilities, should be installed.

When working in a sealed place such as the inside of a tank, install a device that can sufficiently ventilate to the bottom of the sealed place.

[Protection]

Respiratory protective equipment:

Wear gas masks for organic gases. In cases of inadequate ventilation, a respiratory protective device should be worn to prevent overexposure.

Hand protectors:

Wear gloves made of a material that is impermeable to organic solvents or chemicals.

Eye protection:

Wear protective glasses for handling.

Skin and body protection:

When handling, wear clothing that does not expose the skin directly. It is best to wear the clothing made of a material that can prevent the penetration of chemical reagents.

9. Physical and Chemical Properties

Flash point : (Stock solution) 22.5°C (Propellant)-41.1°C

Explosion Limits : LEL 1.0vol % UEL 27 vol %

Boiling point :-24.8°C

10. Stability and Reactivity

Stability: Stable in normal handling.

Conditions to avoid: Heating, high temperature, contact with incompatible hazardous materials.

Forming of mixture with atmosphere within flammable limit.

Incompatible materials: May react with oxidizers.

Hazardous decomposition products:

Thermal decomposition produces carbon monoxide and carbon dioxide. Generate stimulant gas

1 1. Toxicological information

ACUTE TOXICITY

-	50 12 10 men 1					
	Substance name	Oral	Classification	Dermal	Classification	
	Zinc	$> 2.0 \mathrm{g/kg}$	Not classified	Classification	n not possible	
	Zinc oxide	$> 5.0 \mathrm{g/kg}$	Not classified	$> 5.0 \mathrm{g/kg}$	Not classified	
	Mixed organic compounds	Category 5		Classification not possible		
	Dimethyl ether	Classification not possible		Classification	n not possible	

ACUTE TOXICITY

Substance name	Inhalation (Gas)	Classification	Inhalation (Vapors)	Classification	Inhalation (Dust/Mist)	Classification
Zinc	Not applicable		Classification	not possible	>5.41 mg/L	Not classified
Zinc oxide	Not applicable		Not app	licable	$> 5.7 \mathrm{mg/L}$	Not classified
Mixed organic compounds	Classification not possible		Classification not possible		Classification no	ot possible
Dimethyl ether	164,000 ppm	Not classified	Not applicable		Not applic	cable



Substance name	Skin corrosion/irritant	Serious eye damage/eye irritant	Respiratory sensitisation	Skin sensitisation
Zinc	Not classified	Category 2B	Classification not possible	Not classified
Zinc oxide	Not classified	Not classified	Classification not possible	Not classified
Mixed organic compounds	Category 2	Category 2B	Classification not possible	Classification not possible
Dimethyl ether	Classification not possible	Classification not possible	Classification not possible	Classification not possible

Substance name	Germ Cell Mutagenicity	Carcinogenicity	Reproductive toxicity
Zinc	Classification not possible	Classification not possible	Classification not possible
Zinc oxide	Classification not possible	Classification not possible	Category 2
Mixed organic compounds	Classification not possible	Classification not possible	Classification not possible
Dimethyl ether	Classification not possible	Classification not possible	Classification not possible

Substance name	TOST (Single)	TOST (Repeat)	Aspiration hazard	
Zinc	Classification not possible	Classification not possible	Classification not possible	
Zinc oxide	Category 1	Classification not possible	Classification not possible	
Zific Oxide	(respiratory, systemic toxicity)	Classification flot possible		
Mixed organic compounds	Category 3	Classification not possible	Cotogory 1	
whited organic compounds	(anesthetic effect, respiratory tract irritation)	Classification flot possible	Category 1	
Dimethyl ether Category 3 (anesthetic effect)		Classification not possible	Classification not possible	

1 2. Ecological information

General Precautions:

Handle the product carefully in case of leakage, disposal, etc., as this may affect the environment.

The product may have adverse effect on environment.

Ecotoxicity

Substance name	Acute Aquatic Toxicity	Chronic Aquatic Toxicity	Hazardous to the ozone layer
Zinc	Category 1	Category 1	Classification not possible
Zinc oxide	Category 1	Category 1	Classification not possible
Mixed organic compounds	Category 2	Classification not possible	Classification not possible
Dimethyl ether	Not classified	Not classified	Classification not possible

Persistence and degradability:

Not rapidly degradable (metal compound) < zinc>

1 3. Disposal considerations

[Residual Waste, Contamination Containers and Packaging]

In the case of disposal, the relevant laws and regulations and the standards of local governments shall be complied with. Waste including residue and container should be disposed by licensed industrial waste disposer after the consignment contract. Wash water used for cleansing containers and equipment must not be released into environment. For other wastage arouse in effluent processing or incineration, dispose of them in accordance with the law or entrust it. Dispose of the empty container after the rest of paint completely removed. It is recommended to recycle empty containers and packaging.

Dispose of the empty container after the rest of paint completely removed. Empty container should be disposed of by industrial waste disposal contractor after the consignment contract.

Disposal of the spray can must be done after making sure it is empty and no gas pressure inside. Be careful of inhaling fire and mist when venting gas (until no injection noise occurs).



1 4. Transport information

[Regulation] UN No.: 1950 UN Classification: 2.1 PG:--

Transport:

Follow the instructions in the Handling and Storage Precautions section.

Check that there is no leaking in the container, and load. Prevent collapse of the container so that there is no falling or damage.

Land transport:

Pursuant to the Fire Defense Law, the Industrial Safety and Health Law, and other transportation methods stipulated in the relevant laws. The consignor shall issue the Carriage Precautions (Yellow Card) to the Carrier.

Maritime transportation:

In accordance with the Ship Safety Law.

Air Transportation:

In accordance with the provisions of the Aeronautical Law.

Other:

Keep the container below 40°C for transportation and take care not to overturn, fall, or damage the container.

Safety measures:

Follow the instructions in the Handling and Storage Precautions section.

Check that there is no leaking in the container, and load. Prevent collapse of the container so that there is no falling or damage.

15. Regulatory information

Classification and labeling in accordance with Labor Safety and Health Act:

See Section 2

Other regulation for foreign countries:

Regulatory information with regards to this preparation in your country or region should be examined by your own responsibility.

16. Other information

References:

- 1) GHS Classification Guidance for Enterprises.
- 2) SDS from manufacturers of raw materials
- 3) Roval's own data

The information herein is given in good faith, but no warranty, express or implied, is made.

The information contained herein is, to the best of Roval's knowledge and belief, accurate and reliable as of the data issued. It is the user's responsibility to determine the suitability of this information for the adoption of necessary safety precautions. We reserve the right to revise SDS periodically as new information becomes available.